



Drill-less installation Instructions for 2020-Current Chevy/GMC Dually Rear No liners & 2020-2023 With liners

Hardware: 2- stainless steel black oxide (SSBO) 1/4-20 x 1 1/4" bolts; 2- (SSBO) 1/4" washers; 2- (SS) flange nuts; 10- (SSBO) #10 washers; 10- (SSBO) #8 x 1 1/4" screws; 4- (SSBO) #8 x 7/8" screws.

2-AL 2020 Chevy Flat Bracket (CFB) #10028.

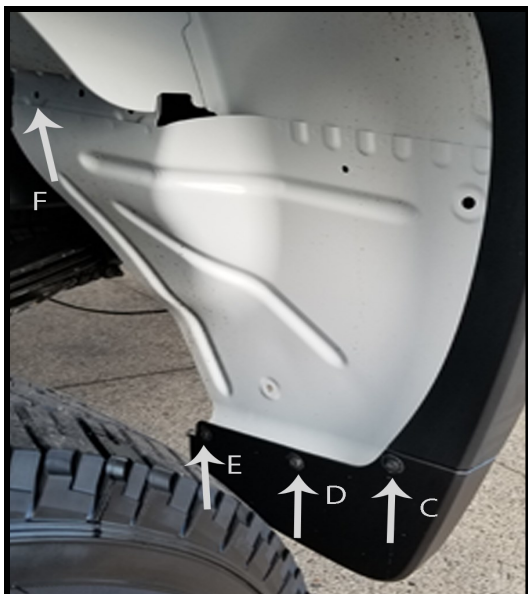
NOTE: We suggest using thread locker on bolts and screws

- Step 1: Un-pack your new rear mud flaps. Smooth side is rear side, tapered corner on top is outside top edge. If applicable, Stainless Steel weights face towards the rear of the vehicle.
- Step 2: Remove the factory screws at Points C, D, E and (F only if you have the liner).
- Note:** **(FOR TRUCKS WITH NO LINERS)** Put a light bend in the bracket and the mud flap to match the curve of the fender flare. Then attach the bracket to the mud flap on the smooth side using the #8 x 1 1/4" screws with washers. Thread the screws into the u-clips at Points A and B just enough to hold the bracket loosely. See pictures on back.
- Step 3: Attach the flap at Point D with a #8 x 1 1/4" screw with a washer.
- Step 4: **(NO LINERS ONLY)** Rotate the mud flap into place by sliding the bracket behind the plastic fender flare. Hold the flap in place and insert the #8 x 1 1/4" screws with washers into points C and then E. Tighten all the screws enough to hold the mud flap in place. Now skip to step 6.
- Note:** **(FOR TRUCKS WITH LINERS)** Put a light bend in the bracket to match the curve of the fender well lip. Then slide the bracket in place between the plastic flare and the liner holding the the mud flap up a few times as a guide to find the correct placement. Tighten the mud flap to the bracket Using the #8 x 7/8" screws with washers, thread the screws in to the u-clips at Points A and B. Leave slightly loose for now. See photos on the back.
- Step 5: **(With liners only)** Hold the flap in place and insert the # 8 x 1 1/4" screws with washers into points C and then E. Tighten the screws enough to hold the mud flap in place.
- Step 6: Attach the mud flap at point F with a 1/4-20 x 1 1/4" bolt with a washer and secure it with a flange nut. Leave finger tight.
- Step 7: Make sure the (AL CFB) bracket is behind the plastic flare then check the alignment of the mud flap to the tire and tighten all the screws and bolts.

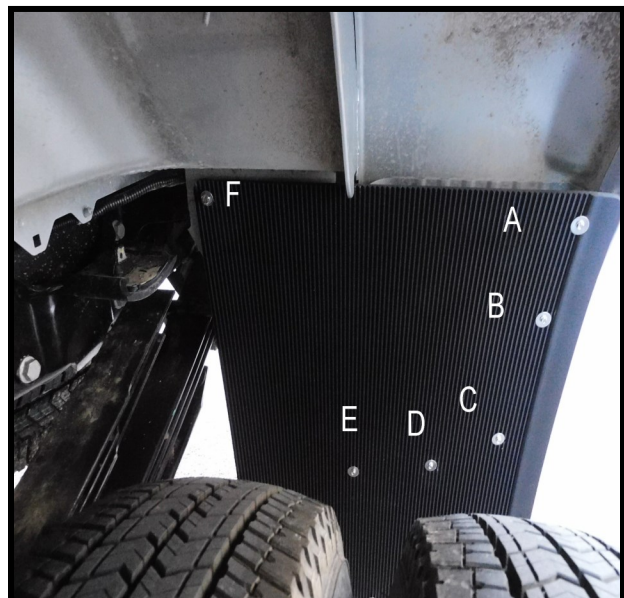
NOTE: Recheck every three months and retighten all bolts and screws as needed.

Apply moisture such as furniture polish or vinyl treatment twice a year.

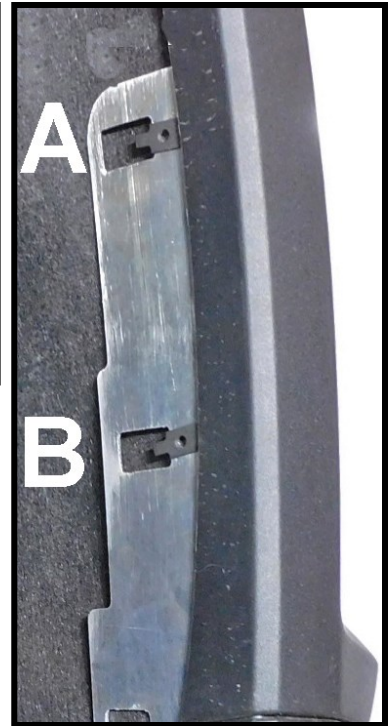
IF YOU HAVE ANY QUESTIONS OR CONCERNS PLEASE GIVE US A CALL AT 541-245-9148



CR20 20, CR20L 20, CR20 24 NL, CR20L 24 NL



2-AL 2020 Chevy Flat Bracket (CFB) #10028. Rev 1.2



Showing how bracket fits
behind the Flare